

LARK FAS

[Part Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
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Canada

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RBEM720V6000102-1

Job Sheet 178210



Part No: RBEM720V6000102-1

Job Qty: 2 ea

Part Name: Frame Weldment



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM720V6000102 Rev. 2 IPP Rev. A 18.05.16 new issue DP Verify_DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-2		12
110	Large Fab	2 pcs	7/9/18	7/9/18	0.00	4.00	Large Fab 2		12
115	QC	2 pcs	7/9/18	7/9/18	0.00	0.00	QC9		15-05-21
120	QC	2 pcs	7/9/18	7/9/18	0.00	0.00	QC5		15-05-21
130	Powdercoat	2 pcs	7/9/18	7/9/18	0.00	0.20	Powdercoat13		15-05-21
140	QC	2 pcs	7/9/18	7/9/18	0.00	0.00	QC3		15-05-21
180	Packaging	2 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3		15-05-21
190	QC21-SA	2 Ea	7/9/18	7/9/18	0.00	0.00	QC21		15-05-21

Part Op 110 - Weld as per DWG

Descriptions: 130 - START TIME: 2:00 OVEN TEMPERATURE: 820° FINISH TIME: 2:30

M138677

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM720V6000102-11	Box	2 Ea (1 ea)	90-Start up Operation	5098677
RBEM720V6000102-15	Stiffener	4 Ea (2 ea)	90-Start up Operation	510132
RBEM720V6000102-17	Hook	4 Ea (2 ea)	90-Start up Operation	
RBEM720V6000102-3	Front Sheet	2 Ea (1 ea)	90-Start up Operation	5098667
RBEM720V6000102-5	Back Sheet	2 Ea (1 ea)	90-Start up Operation	5098748
RBEM720V6000102-7	Top Sheet	2 Ea (1 ea)	90-Start up Operation	5098775

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBEM720V6000102-11	2	0	0
	RBEM720V6000102-15	4	0	0
	RBEM720V6000102-17	4	0	0
	RBEM720V6000102-3	2	0	0
	RBEM720V6000102-5	2	0	0
	RBEM720V6000102-7	2	0	0

Part Specifications

Specifications could not be found.



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Plex 5/28/18 3:29 PM dart.logan.david

Container No: S103721



Part: RBEM720V6000102-1

Job No: 178210

Serial No/Batch: S103721

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 08/20/18

Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True&Job_Key=

4306

SHIP

7/7

8-21

208N

WIR

17-11

15

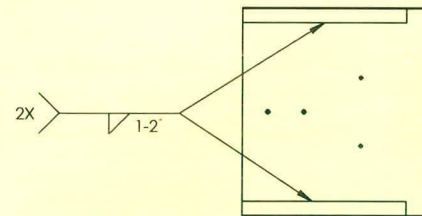
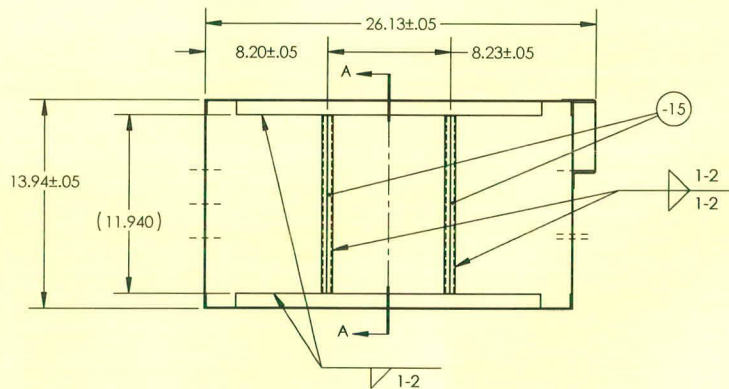
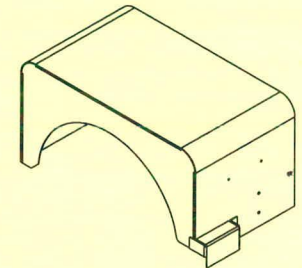
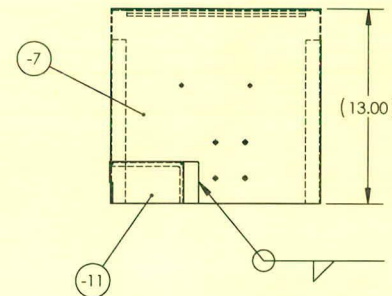
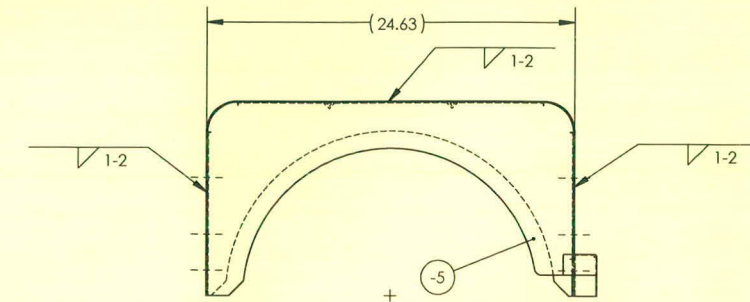
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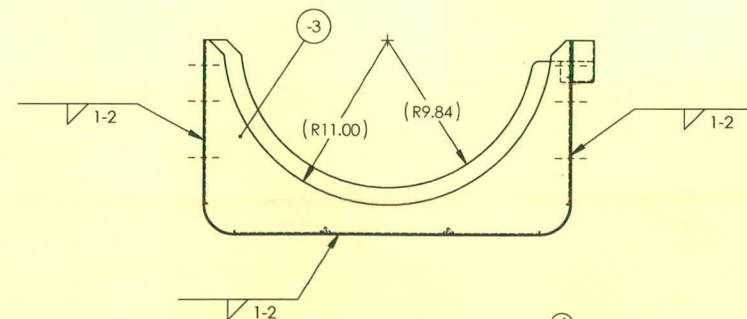
2018-04-03

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0217	-1 REDESIGNED WAS RIVETED IS WELDED, CORRECTED ORIENTATION OF -11.	11/17/2016	RJC	JAG



SECTION A-A



FRAME WELDMENT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178210
20180712

DART AEROSPACE	
TITLE ENGINE BLANK	
DWG NO. RBEM720V6000102-1	REV 2
MAT'L: _____ FINISH: POWDER COAT YELLOW SPEC: FED #13538	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPSS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:8	DATE 11/10/2016
SHEET 2 OF 9	

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